

# JNJ INDUSTRIES

## MPM MOMENTUM PRINTER ACCESSORIES

**All JNJ Squeegee & Roll Products are Proudly Made in the USA**



**Standard SMH Style**

Our "Standard" squeegee holders are gold anodized and our "Lead-Free" squeegee holders are green anodized for ease of visual identification. Lead-Free metal blades are etched with the words "Lead-Free" on the front of the blade.



**Standard SMH-LF Style**

Add the letters "-LF" to the end of the part number to designate "lead-free" squeegee holders or metal blades.

**AVAILABLE NOW! CALL OR E-MAIL FOR PRICES & LEAD TIMES.**

**JNJ Industries**, the industry leader in stencil printer accessories and SMT production supplies offers a line of printer accessories for the Momentum model stencil printer from Speedline/MPM. The product line includes standard length under stencil rolls, high capacity stencil rolls, squeegee blade holders for both metal and polyurethane blades, metal squeegee blades, and polyurethane squeegee blades. In addition to the standard sizes that are offered from Speedline/MPM, we also offer custom size rolls and squeegees, made to customer specifications. The Momentum printer evolved from the original SM Tech design, was re-engineered by Speedline as the UP1500, then again as the Accuflex, and finally to its current configuration as the Momentum. Due to this evolution, the stencil roll specifications have changed over the years, with older models using a roll with a 1.5" ID core tube, and newer models using rolls with a 3/4" ID core tube.

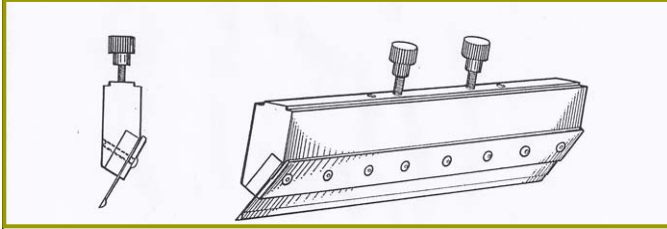
Stencil rolls can be slit to specified widths or made with more or less linear feet of material, and are available in two different basis weight lint free non woven fabrics that will best suit your specific printing requirements. The squeegee holders are available in lengths ranging from 6" to 24"(or anywhere in between), and are sold in sets of two. The holders are gold anodized as standard, and are available in green anodize color to designate use for "lead-free" printing operations. Metal blades feature a proprietary ball radius for uniform paste deposition, reduced stencil wear, and long blade life. The stainless steel blades are plated with our proprietary Electrolyzed plating that aids in solder paste release for optimum print deposition while also making clean up faster and easier. Lead Free metal blades are available with the words "lead-free" etched on the front surface of the blade. Poly blades are available in durometers ranging from 60 to 100 and can also be cut to custom heights and lengths. JNJ can also make Squeegee holders with custom angles and also make poly blades with custom angles ranging from 30° to 70° degrees. Custom squeegees and rolls will require a factory quote, but more often than not, custom products do not affect the standard lead time. Even though our products are sold through distribution we can drop ship direct to your facility at no additional charge, only standard freight charges will apply, saving both shipping charges and time.

### JNJ INDUSTRIES

290 Beaver Street  
Franklin, MA 02038  
United States of America  
www.jnj-industries.com  
Phone: 508-553-0529  
Fax: 508-553-9973  
E-mail: sales@jnj-industries.com

Stencil rolls can be slit to specified widths or made with more or less linear feet of material, and are available in two different basis weight lint free non woven fabrics that will best suit your specific printing requirements. The squeegee holders are available in lengths ranging from 6" to 24"(or anywhere in between), and are sold in sets of two. The holders are gold anodized as standard, and are available in green anodize color to designate use for "lead-free" printing operations. Metal blades feature a proprietary ball radius for uniform paste deposition, reduced stencil wear, and long blade life. The stainless steel blades are plated with our proprietary Electrolyzed plating that aids in solder paste release for optimum print deposition while also making clean up faster and easier. Lead Free metal blades are available with the words "lead-free" etched on the front surface of the blade. Poly blades are available in durometers ranging from 60 to 100 and can also be cut to custom heights and lengths. JNJ can also make Squeegee holders with custom angles and also make poly blades with custom angles ranging from 30° to 70° degrees. Custom squeegees and rolls will require a factory quote, but more often than not, custom products do not affect the standard lead time. Even though our products are sold through distribution we can drop ship direct to your facility at no additional charge, only standard freight charges will apply, saving both shipping charges and time.

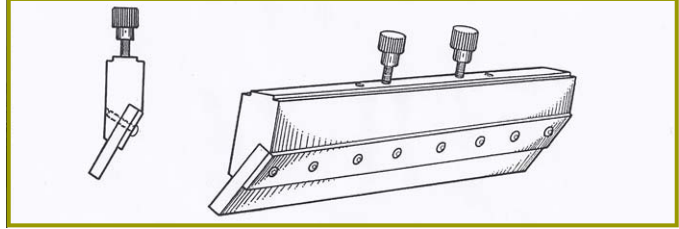
# PART NUMBERS



**SMH Holder with Metal Blades**

JNJ Part #	Description for Metal Blade Holders
SMH-140	140mm Screw Mount Holder for Screw Mount Metal Blade
SMH-220	220mm Screw Mount Holder for Screw Mount Metal Blade
SMH-300	300mm Screw Mount Holder for Screw Mount Metal Blade
SMH-360	360mm Screw Mount Holder for Screw Mount Metal Blade
SMH-420	420mm Screw Mount Holder for Screw Mount Metal Blade
SMSPD-2	Solder Paste Deflectors for SMH & SMPH

JNJ Part #	Description for Metal Blades
SMFMI-140	140mm Screw Mount Metal Blade for SMH
SMFMI-220	220mm Screw Mount Metal Blade for SMH
SMFMI-300	300mm Screw Mount Metal Blade for SMH
SMFMI-360	360mm Screw Mount Metal Blade for SMH
SMFMI-420	420mm Screw Mount Metal Blade for SMH



**SMPH Holder with Polyurethane**

JNJ Part #	Description for Metal Blade Holders
SMPH-140	140mm Screw Mount Holder for Screw Mount Polyblade
SMPH-220	220mm Screw Mount Holder for Screw Mount Polyblade
SMPH-300	300mm Screw Mount Holder for Screw Mount Polyblade
SMPH-360	360mm Screw Mount Holder for Screw Mount Polyblade
SMPH-420	420mm Screw Mount Holder for Screw Mount Polyblade
SMSPD-2	Solder Paste Deflectors for SMH & SMPH

JNJ Part #	Description for Metal Blade Holders
SMPBI-140-100	140mm Polyblade for SMPH, 100 Durometer
SMPBI-140-60	140mm Polyblade for SMPH, 60 Durometer
SMPBI-140-70	140mm Polyblade for SMPH, 70 Durometer
SMPBI-140-80	140mm Polyblade for SMPH, 80 Durometer
SMPBI-140-90	140mm Polyblade for SMPH, 90 Durometer
SMPBI-220-100	220mm Polyblade for SMPH, 100 Durometer
SMPBI-220-60	220mm Polyblade for SMPH, 60 Durometer
SMPBI-220-70	220mm Polyblade for SMPH, 70 Durometer
SMPBI-220-80	220mm Polyblade for SMPH, 80 Durometer
SMPBI-220-90	220mm Polyblade for SMPH, 90 Durometer
SMPBI-300-100	300mm Polyblade for SMPH, 100 Durometer
SMPBI-300-60	300mm Polyblade for SMPH, 60 Durometer
SMPBI-300-70	300mm Polyblade for SMPH, 70 Durometer
SMPBI-300-80	300mm Polyblade for SMPH, 80 Durometer
SMPBI-300-90	300mm Polyblade for SMPH, 90 Durometer
SMPBI-360-100	360mm Polyblade for SMPH, 100 Durometer
SMPBI-360-60	360mm Polyblade for SMPH, 60 Durometer
SMPBI-360-70	360mm Polyblade for SMPH, 70 Durometer
SMPBI-360-80	360mm Polyblade for SMPH, 80 Durometer
SMPBI-360-90	360mm Polyblade for SMPH, 90 Durometer
SMPBI-420-100	420mm Polyblade for SMPH, 100 Durometer
SMPBI-420-60	420mm Polyblade for SMPH, 60 Durometer
SMPBI-420-70	420mm Polyblade for SMPH, 70 Durometer
SMPBI-420-80	420mm Polyblade for SMPH, 80 Durometer
SMPBI-420-90	420mm Polyblade for SMPH, 90 Durometer



**SmartRoll® UnderStencil Wiper Rolls for MPM**

SMTech/MPM Rolls Part #	Core Length	Core ID	Roll OD	Paper Width	Feet Per Roll
4101MP	18"	3/4"	2.5"	17.5"	39'
4102MP	18"	1.0"	2.5"	17.5"	39'
4101MP-12	18"	3/4"	2.5"	12"	39'
4101MP-55	18"	3/4"	2.5"	17.5"	55'
4101MP-130	18"	3/4"	3.9"	17.5"	130'
4104MP	24.5"	3/4"	2.5"	24"	39'
4105MP	22"	3/4"	2.5"	21.5"	39'
4107MP	20.47"	1.5"	2.5"	20.47"	36'
<b>4301SM</b>	16.0"	1.5"	2.5"	16.0"	39'
<b>4302SM</b>	20.47"	1.5"	2.5"	20.47"	39'

